

PRISMONT

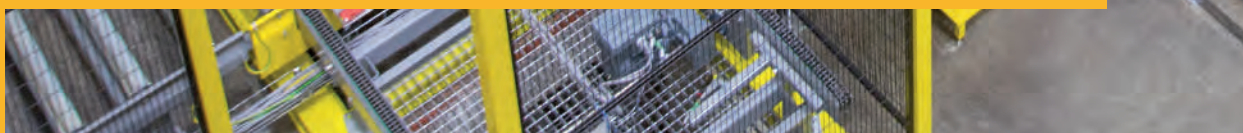


||| | a c c e s s

PERIMETER PROTECTION

FENCING

MACHINERY GUARD SYSTEMS





Industrial Machine Safeguarding

INDUSTRIAL MACHINE SAFEGUARDING



A DIVISION OF



Perimeter Protection Fencing

02 - 03	Prismont
04 - 05	Montfort-International Ltée's divisions
06 - 07	ACCESS Company
08 - 09	Penta System
10 - 11	Polyplus System
12 - 13	Inox System
14 - 17	Crash Test
18 - 19	Meta® Fixing Brackets
20 - 21	Door Kits
22 - 23	Special Doors
24 - 25	Lock / Access control systems compliance with ISO 13849
26 - 27	Clo.Sys® Locking system / Immaterial Barriers
28 - 29	Accessories
30 - 31	Mecapro - Technical Services, Spares and Repairs
32 - 33	Terms and conditions

PRISMONT

Machine Safeguarding

Secure your machines and the work environment of your employees with personalized support and a turnkey sales and installation of industrial security equipment

PRISMONT

Machine Safeguarding & Machinery Modular Guard Systems

Montfort International is an industrial tools and equipment wholesale distributor and manufacturer with field service. Since 1989, we have been helping our customers increase the efficiency of their operations and the quality of their products while at the same time reducing their production costs and protecting their employees.

Workplace safety is a major consideration for Montfort International which is why PRISMONT - Safety division was launched in 2009.

PRISMONT offers a very wide range of safety products designed to meet all relevant OSHA, ANSI and EU Directives concerning safety at work. Manufacturing factories, machine shops, tooling machines, automation, robotics, logistics and automatized material handling are the main fields of application for our machine guarding and modular guard systems. We provide a full design, build & installation service.

You can count on our dynamic team and highly qualified partners to advise you on safety solutions, products and services (quotes within 48 hours, advices, mounting service and many more).

Work faster, better, smarter and safer

When it comes to investing in workplace safety, the perceived negative impact on productivity is a key concern. The truth is, a safe workplace is often a more productive and profitable one! Safe working conditions often go hand in hand with ideal operational conditions. With safeguards in place, employees can focus on their work, instead of the dangers in their workplace.

Conformity and Standards

Our products are designed and manufactured to comply with all the requirements of the most important conformity and standards regulations.



Machines Guarding



Perimeter Protection Fencing



Sanding Belt Holder for Lathes



Air Filtration



Electrical Products and Safety Devices



Installation, repair and technical expertise

PRISMONT
A DIVISION OF MONTFORT INTERNATIONAL

M
MONTFORT
INTERNATIONAL

Montfort-International, it's 6 specialties under one roof

Our mission :

To help our customers become more productive by increasing the efficiency of their operations and the quality of their products while providing a safe environment for their workers.

Sawing & Cutting

Specialized in sawing and cutting since 1989, Montfort offers reliable bandsaw machines and bandsaw blades for all your metalworking needs. With the Ideal Bandsaw Blades, you will get the best «cost per cut» ever.

Industrial Lubricants & Liquid Filtration

Whether it's for metal machining, cutting or grinding, Montfort can provide you with the best lubricant and equipment for your environmental, budget and/or performance requirements.

Machine Safeguarding & Machinery Modular Guard Systems

Manufacturing factories, machine shop, tooling machines, automation, robotics, logistics and automatized material handling are the main fields of application for our machine guarding and modular guards systems. We provide a full design, build & installation service.

Industrial Finishing & Deburring

Boost your productivity with efficient finishing and deburring systems to keep costs at a minimum and help prepare parts more quickly for the next production operation.

Industrial Equipment

Montfort International is a leading distributor of industrial machineries, tools, equipment and accessories. We offer innovative products to commercial industries and institutions. An overview of the range of products: welding machines, conveyor systems, equipment for machining aluminum, drilling tools and more.

Technical Services, Spares and Repairs

For routine maintenance, installation and start-up assistance, planned outages or complex repairs, turn to Mecapro Field Service for prompt, professional single-source services, no matter where you are located.

design in safety

How to produce high-tech safety systems starting from wire rod coils?
Through the daily search of new solutions in compliance with international norms and customer needs.

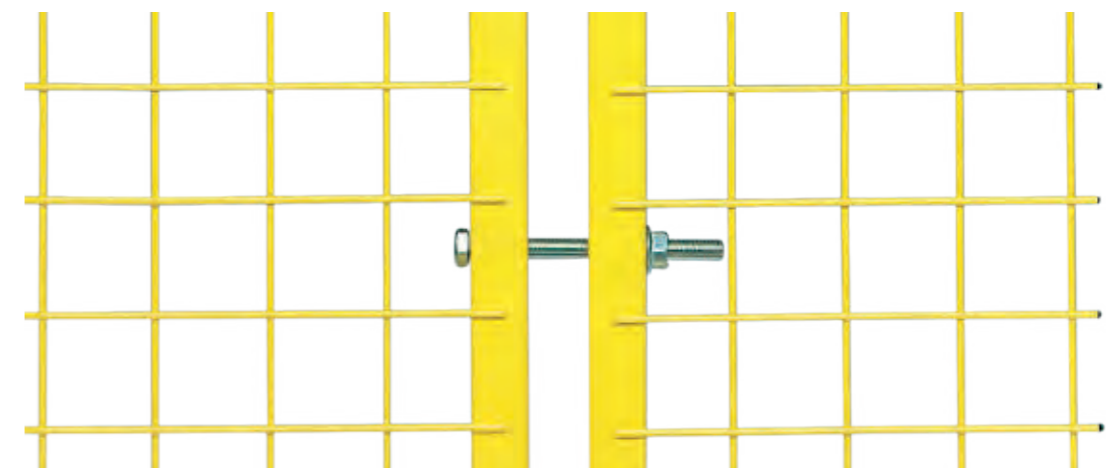


Access was borne from a leading group in the manufacturing of wire rod based products, combining the know-how of one of the primary manufacturer of modular steel works.

Access has the objective to protect men from dangerous situation originated from mechanical parts inside factories and all the areas where machineries and operators are side by side.

The clean-cut partitioning of risky areas and their easy identification are the main passive safety factor and our main know-how. This know-how has enabled us to expand into the field of storage system and restricted access areas. Foresee the unforeseeable.

Distributed by **Prismont**, Access's vast range of product is characterized by innovation and its CE certification.



Penta System

Penta modular guard fencing system is made of electrowelded rectangular mesh. Vertical mesh is fitted on the outer side of the panel to prevent climbing as per ISO 14120 requirements.

This system is suitable for situations in which the risk of impact is likely to originate from within the danger area (annex d3, ISO14120) and has its **matching fixing screws 14120**.

This system is suitable for situations in which the risk of impact is likely to originate from within the danger area (annex d3, ISO14120) and has its **matching fixing screws 14120**.

It is installed with META® brackets

COMPATIBILITY WITH SYSTEM:

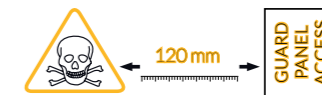
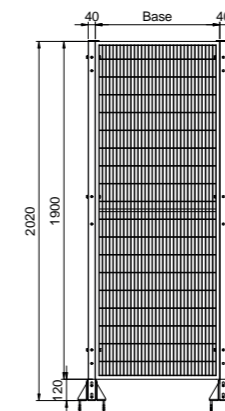
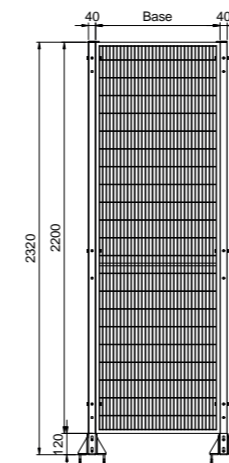


Meta® fixing brackets

height (mm)		width (mm)					
1900	250	400	700	800	1000	1200	1500
2200	250	400	700	800	1000	1200	1500

Once mounted, the height of the protection will exceed by 120 cm the distance between the floor and the top of the pannel.

Penta Guard System Rectangular Mesh Guards



Mesh 20x100 mm, tubular frame 20x20mm, available colour range: Ral 1018, 9005, 7035.

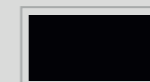
Penta is a CE certified system compliant with the Machinery Directive 42/2006, ISO 14120, ISO 13857.



AVAILABLE COLORS:

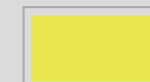
Standard

BLACK
RAL 9005



Available on request

YELLOW
RAL 1018



GREY
RAL 7035



CUSTOMIZED
COLOR



Polyplus System (On Request)

Polyplus modular guard fencing system is employed in all those situations in which the risk of parts being emitted from within the danger area is higher or when the guard fencing acts as a sound or dangerous substance absorbant.

The panels can be entirely of metal sheet, with shock proof inspection window, polycarbonate, diactinic polycarbonate or laser-specific material.

The system is manufactured with standard universal frames in order to guarantee full interchangeability. Inspection windows are fitted with Access's exclusive system which allows substitution for maintenance purposes and are fitted with antivibration neoprene edges.

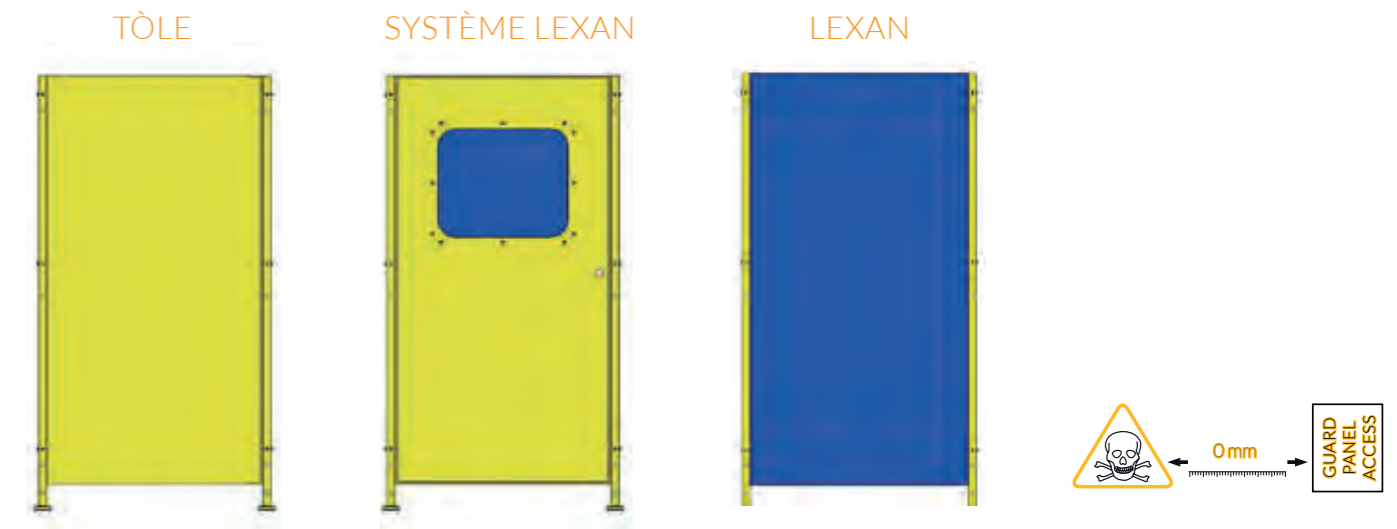
This modular system is installed with META® brackets .

This system is suitable for all situations in which there is a risk of impact from within the danger area (annex d3, ISO 14120) with **matching 14120 Captive Screw Kit**.

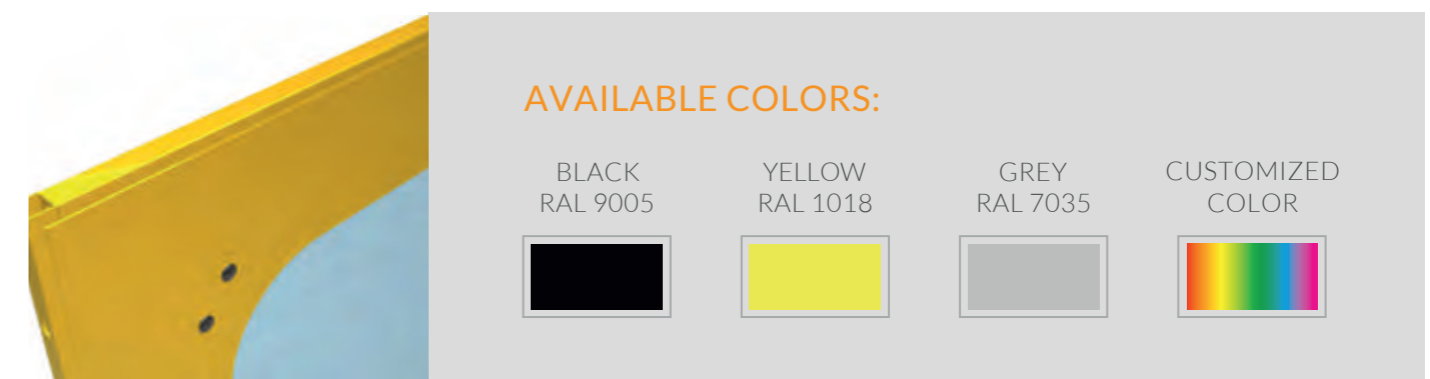
hauteur (mm)		largeur (mm)					
960	250	400	700	800	1000	1200	1500
1500	250	400	700	800	1000	1200	1500
1900	250	400	700	800	1000	1200	1500
2200	250	400	700	800	1000	1200	1500
2400	250	400	700	800	1000	1200	1500

Once mounted, the height of the protection will exceed by 120 cm the distance between the floor and the top of the pannel.

Standard Metal Sheet and Polycarbonate Panels with Sound Absorbant and Anti-Ejection Function



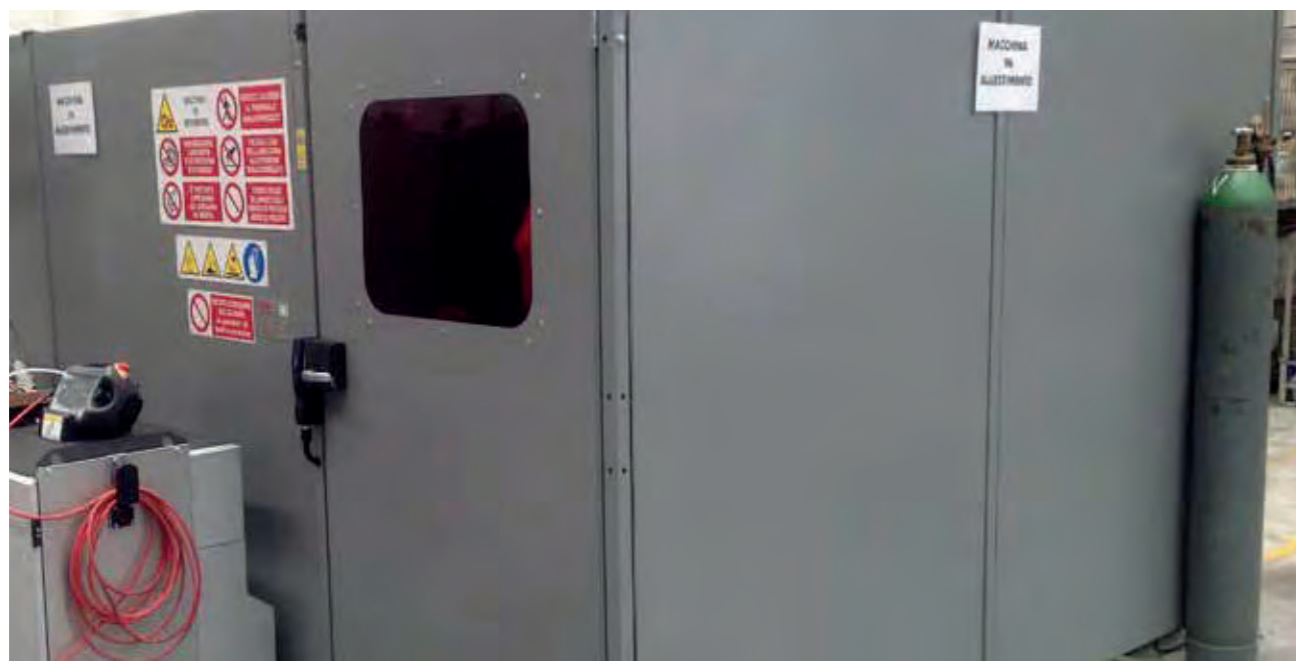
Metal sheet type 15/10 or 20/10, polycarbonate thickness 4mm, 6mm, 8mm, 10mm, 20 mm tubular frame
Colour range: Ral 1018, 9005, 7035 with anti-reflex powder coating to prevent strobe effect. The system is CE certified in conformity with Machinery Directive 42/2006, ISO 14120. ISO 113857.



COMPATIBILITY WITH SYSTEM:



Meta® fixing brackets



Stainless Steel Guards

Stock-Ready Modular Guards for Chemical and Food Industry

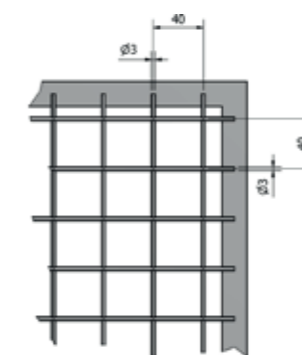
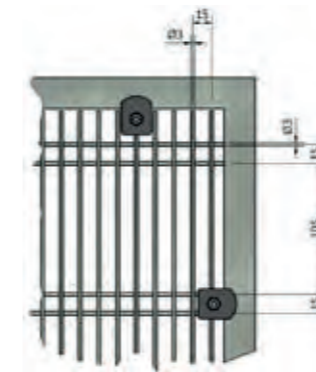
Two solutions have been designed for the SPLASH Area type SH and NO FOOD Area type NF. Both solutions integrate the requirements in terms of hygiene risk and machinery risk prevention as outlined in the following standards: UNI EN ISO 12100, UNI EN ISO 13857, ISO 14120 and ISO 14159.

Area No Food NF

Cleanable panels and poles, not interchangeable mesh fixed to frame, standard mesh, surfaces with rough ends and irregularities



Once mounted, the height of the protection will exceed by 120 cm the distance between the floor and the top of the pannel.



Area Splash type SH	Area No Food NF
Raw Material INOX AISI A 304	
Finishing by mechanical polishing	
Tubular frame 25x25x1,5 mm without screw housings	Tubular frame 20x20x1,5 mm without screw housings
Anti-finger trapping mesh TEC mesh 15x105 mm thread 3,0mm	Mesh 40x40 mm thread 3,0 mm
Assembly with mesh clamps in plastic suitable for food applications	Assembled with electro – welding without soldering material
Frame welded with TIG and finished with abrasive carton grinder	
Sealing caps in plastic suitable for food applications	
Tubular fixing brackets 40x40x1,5 mm with no housings	
Profiled and raised base plate to allow liquid drainage	
META® fixing kit with rounded head screws	
META® cap with special profile	



Crash Test

UNI EN ISO 14120 Crash Test

Methods applied to Access products with ISO 14120 marking

Typically, guards carry out two main functions: prevent people from accessing the danger area and containment i.e. prevent emission of machinery parts or liquid spillage, fumes etc. from within the protected area. In order to validate guards design and construction according to the ISO 14120 standard and their application in situations in which there is the need to prevent access from outside the danger area and/or contain ejections from within the danger area, load tests need to be carried out as per the methods outlined below

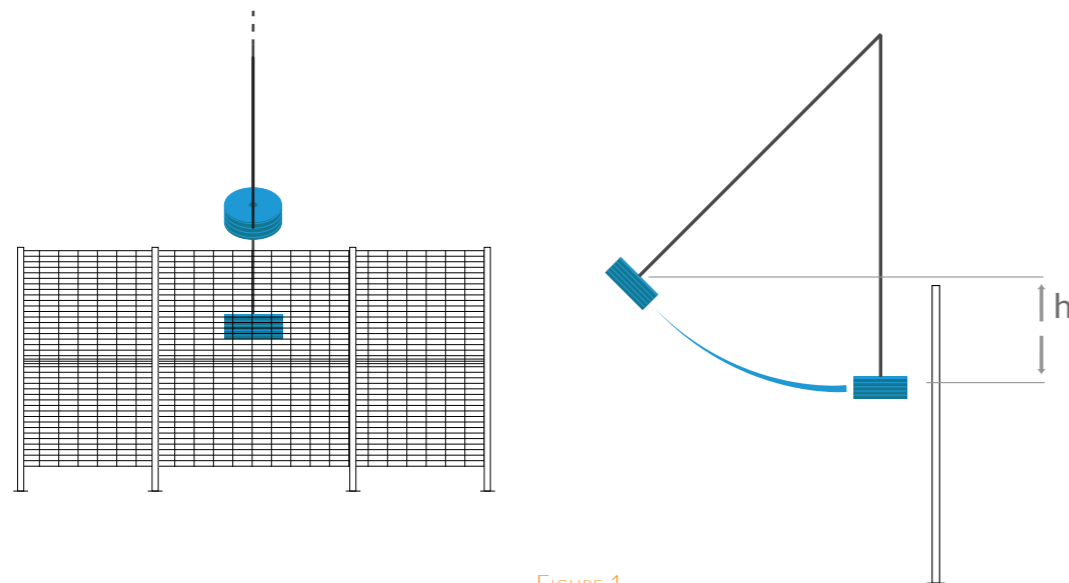


FIGURE 1

Impact strength i.e. resistance to impacts from outside the danger area (annex d2)

The basic values for the verification of guards impact strength simulate a human body with a minimum total weight of 90 kilos which inadvertently crashes into the protection guards of a danger zone. The minimum speed of the sample weight must be set at 1.6 m/sec, which means that impact energy will be at least $E=115$ J. The test employs the pendulum method as shown in figure 1.

Impact strength i.e. resistance to impacts from inside the danger area (annex d3)

Energy impact tests depend on the machinery itself according to the formulas below:
 $E = \frac{1}{2} m \times V^2$ (C.1) where E represents energy [J] or [Nm]; m represents the mass of the projectile part [kg]; V represents the projectile speed [m/s].

or:

$E = m \times g \times h$ (C.2) where m represents the mass of the part [90 kg]; g is $9,81 \text{ m/s}^2$ (constant); h represents the mass fall [m].

The energy value is measured shortly before impact and it is conventionally expressed in Joules as a result of the 90 kilo body minimum mass impacting as shown in figure 1. Protections are validated and therefore CE certified even in presence of permanent deformations provided that there is no penetration or total break of support brackets.



Crash Test with rigid body



Crash Test

UNI EN ISO 14120 Crash test
Methods upon customer request

Guard strength against impacts from within the danger area – Projectiles

The aim of this test is to simulate the danger which may occur when broken machinery or tool parts are ejected from the machine. The test proves the protection resistance to penetration of the parts ejected from the machine when machinery breakdown occurs. This method is applied to machines fitted with rotating parts with the following perimetral speed:

$$V_c = B \times \pi \times n \text{ (C.3)}$$

where:

- V_c represents the perimetral speed [m / s];
- B represents the maximum diameter of the rotating element [m];
- n represents the rotation speed [s-1].

This method can also be applied to machines with similar hazard situations. The test machinery includes a projectile, a system which can push the projectile to the required impact speed (e.g. a air cannon device) and a sample support. [Figure 2](#).

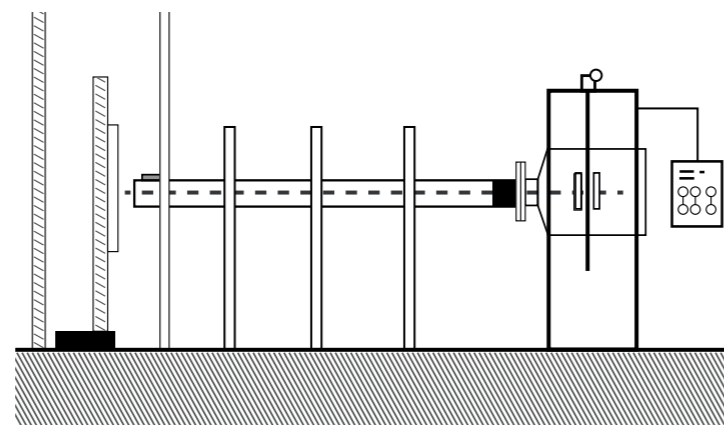


Figure 2

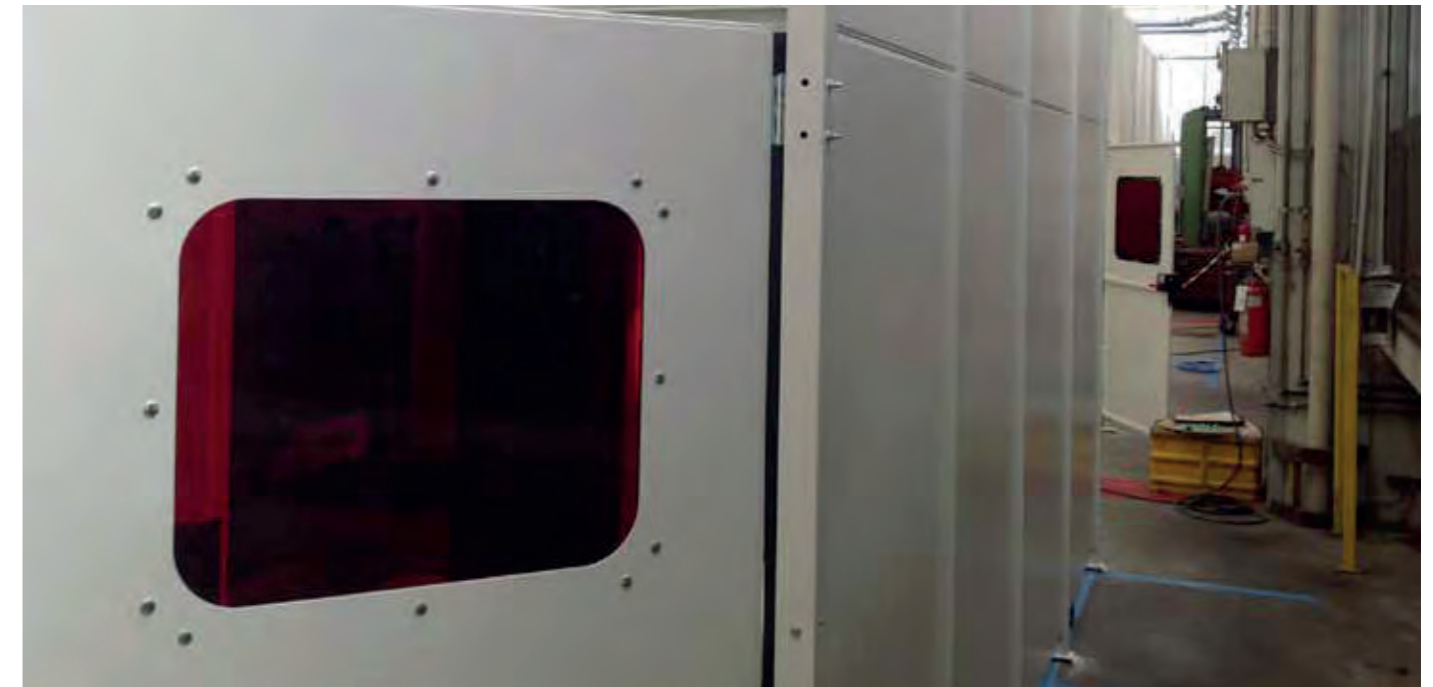
The ejected parts or projectiles are defined both in terms of shape and mechanical features and the shooting speeds are specified.

25	32	50	63	80	100	125	150	180	230
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Tab 2

Projectile		
M mass kg	D diameter mm	a x a front face mm x mm
0,100	20	10 x 10
0,625	30	19 x 19
1,25	40	25 x 25
2,5	50	30 x 30

Tab 1



- Resistance to traction $R = 560 \text{ N / mm}^2$ e 690 N / mm^2
- Yield strength $R_{0,2} \geq 330 \text{ N / mm}^2$
- Ultimate elongation $A = 20\%$

The protection will be validated according to the acceptability criteria reported in a specific chart which allows for acceptance of permanent deformation provided there is no penetration of the expelled part or total break of support brackets.



Simulation of the impact of concentrated load

Meta® Fixing Brackets

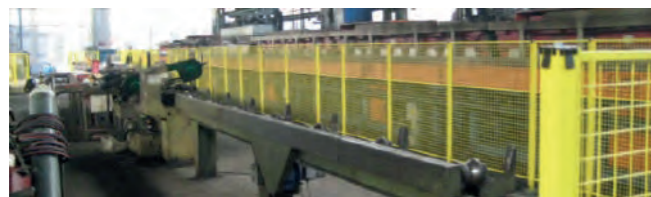


Access has designed and engineered Meta® brackets (European patent No. 2226451) in conformity with the UNI EN ISO 14120 (already EN 953), EN 12100 Standards and the Machinery Directive 42/2006, Meta® brackets meet all the requirements in terms of design and manufacturing of work area guard systems therefore they can be used as an essential fixing system for all CE certified mobile guards. Access Meta® unbeatable fixing bracket system is supplied with plugs for floor fixing with welded plate base.

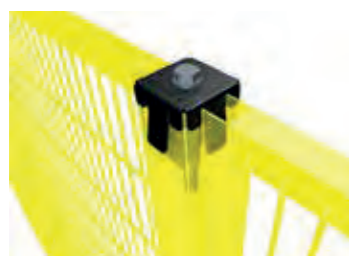


Section (mm)	Height (mm)			
60 x 60	1620	2020	2320	2520

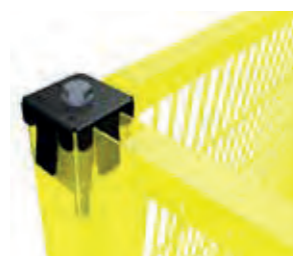
** In red are the heights available only per request



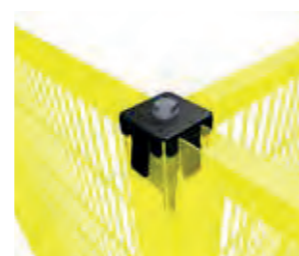
Example of fixing system: Line Meta 1



Meta® Fixing Bracket 1
Linear



Meta® Fixing Bracket 1
Terminal



Meta® Fixing Bracket 1
T Insertion

Fixing System

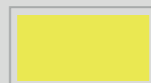


Welded Base DBS

Available Colors:

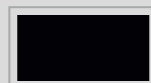
Standard

YELLOW
RAL 1018

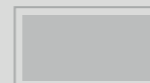


Available on request

BLACK
RAL 9005



GREY
RAL 7035



CUSTOMIZED
ON REQUEST



Meta bracket System

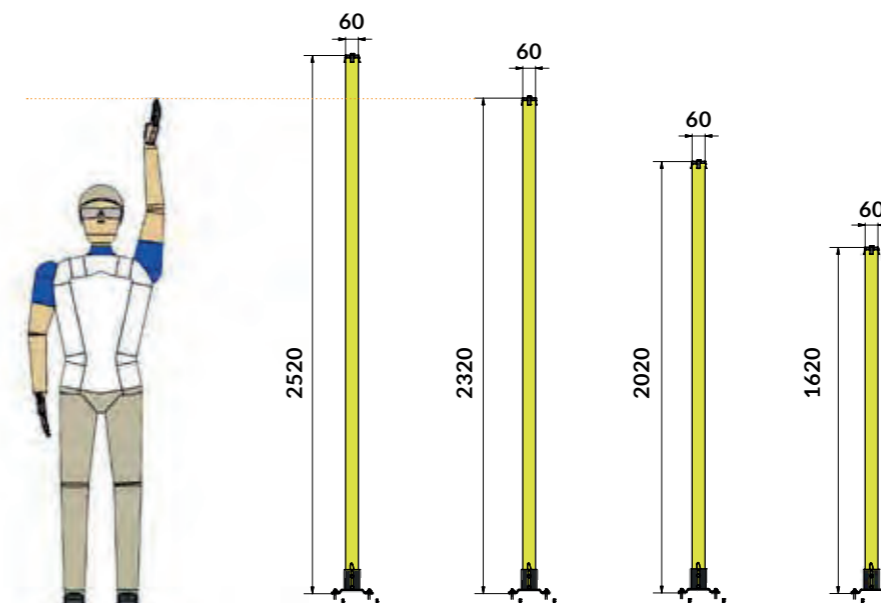
Fast Captive Fixing System for Removal Guards with CE Certification



Welded base



Meta® Fixing Brackets 60x60



CERTIFIED

Guard CE certification as a safety component as per 42/2006



FAST

Saves up to 40% of installation time compared to traditional screw fixing systems



INEXPENSIVE

Just one operator required for installation thanks to quick fix of pre-assembled blocks



UNIVERSAL

Suitable for any mounting configurations, no dedicated parts required

Door Kits

Access door kits respond to the “Door-in-a- box” philosophy i.e. they are supplied separately and can be fitted on any Access frame in any position. Should it be necessary to increase the number of doors in the guard fencing system, all you need to do is to order the required kit choosing among the standard types ready for delivery.

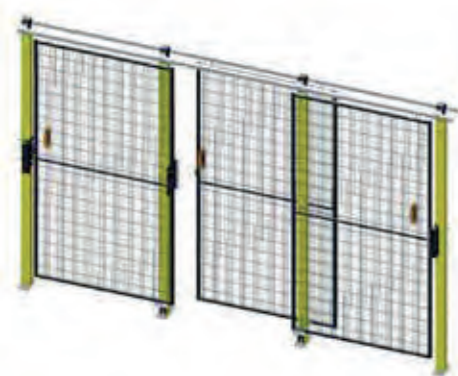
Upon request, door kits can be supplied along with a number of locks either from Access’s catalogue to meet specific customer requirements. In order to meet any specific need, Access stocks a wide range of customised and universal brackets designed to house the most popular international safety switches. Door kits are ready for delivery in dedicated boxes and come with picture assembly instructions . Access offers a wide range of kits to transform standard panels into practically any type of door according to specific needs:

- Single Leaf Doors
- Double Leaf Doors
- Single Sliding Doors with Upper Rail
- Single Sliding Doors with Lower Rail
- Double Sliding Doors with Upper Rail
- Double Sliding Doors with Lower Rail
- Single Sliding Door on bearing rollers
- Double Sliding Door on bearing rollers
- Single Bi-Fold doors
- Double Bi-Fold doors
- Flap doors
- Flap doors



Door-in-a-box

Doors



Door with alternating double top rail



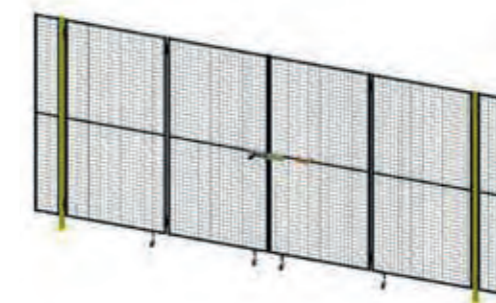
Door with superimposed double top rail



Single sliding door with higher guidance



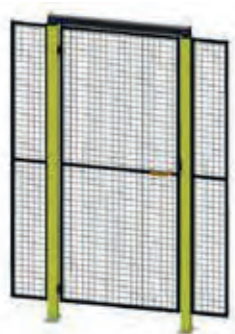
Single book door with 2 doors



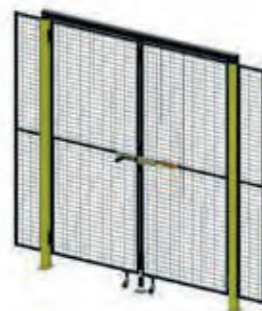
Double book door with 4 doors



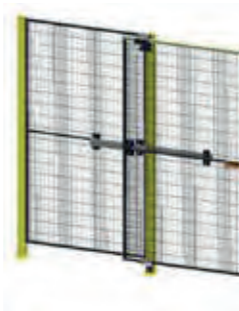
Telescopic Single door



Single knocker door



Double knocker door



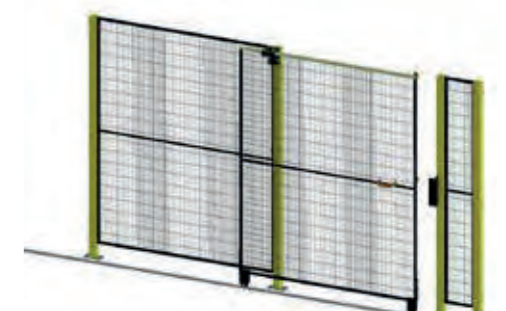
Opposed telescopic door



single containment rollers door



Door with superimposed double ground guide



Single sliding door with ground guide

Special Doors

We are able to supply a variety of customised special doors to meet customer needs by mixing and matching all door components according to specific requirements such as:

- Door size H (height) x W (width)
- Max allowed door space
- Max push load on movement
- Machinery working cycle
- Max/min opening speed
- Specific work area safety requirements

We are able to design and manufacture automatic doors for special industrial applications in which maximum safety needs to be granted by segregating working areas when machinery is running, or simply there is a need to manage mobile guards opening/closing for product loading/unloading.

Access doors can be designed to be controlled by a pneumatic cylinder, a chain or cable transmission electric motor or linear units and are fitted with the appropriate mobile guard safety device as prescribed in the following standards: ISO 14120, ISO 14119, ISO 13855, ISO 13856.

Doors are equipped with a control cabinet which can be fitted with optional features such as a safety control unit, an inverter for electric motors, radio frequency devices interfacing the production line PLC.

Such systems are supplied as semi-machines with a CE certification or incorporation declaration and come with assembly manual, component technical data sheet and technical booklet.

Special Doors



Single horizontal sliding telescopic door with pneumatic cantilever cylinder



Vertical pneumatic door with counterweight



Horizontal single pneumatic door



Horizontal double pneumatic door

Special Doors



Vertical pneumatic double cylinder door, two-stage



Vertical pneumatic door with counterweight



Vertical manual door with counterweights



Single sliding door with 3 doors with floor and upper guide

Access control systems compliance / Lock

with ISO 13849

Access door locking systems have been designed to reach the performance level (PLr) required by the risk analysis as outlined by ISO 13849 standard (Safety Control system components - part 1 : General design principles) in order to meet the ISO 14119 requirements in regards to tampering prevention.

Access has developed a number of standardized solutions to solve the most common risk cases by integrating Euchner components with the tested mechanics of its own locking systems. In case of emergency, all locking systems can be opened manually from the inside and are designed to fit housings for personal padlocks which prevent incidental closing and therefore the risk of machinery restarting while workers are still present in the danger area.

Assembly provides anti-tampering screws to prevents human related factors commonly associated with interblocks tampering. All locking systems come in an individual package along with certification and assembly and maintenance instructions.

Standards references: UNI EN ISO 12100, UNI EN ISO 13849, UNI EN ISO 14119, CEI 62061.

PLe CAT. 4 SIL 3 EUCHNER CES

Door locking control system fitted with Euchner CES transponder multicode safety switch, certified dual-channel PLe. This system does not need mechanic activators and it is particularly suitable for frequent door openings, as in the food industry or where up to 20 switches need to be connected in series still maintaining the required performance level qualities and where mechanic blocks are not needed. This system can be fitted to all types of doors.



PLe CAT. 4 SIL 3 EUCHNER MGB

Complete door lock system with an interlocking device based on Euchner MGB model with transponder philosophy and mechanic interlock. This system is fitted with two press buttons which can be connected according to needs, emergency stop button, inner release handle and housings for personal padlocks. This system is particularly suitable in situations where maximum performance levels need to be reached through the implementation of a flexible control system which manages both the mechanic and electronic activators thanks to a wide variety of settings. This system can be fitted to all types of doors.



Category (old EN954)	B	1	2	2	3	3	4
D _{cavg}	no one	no one	Low	Medium	Low	Medium	High
MTTF _d each channel							
Low	a	no coverage	a	b	b	c	no coverage
Medium	b	no coverage	b	c	c	d	no coverage
High	no coverage	c	c	d	d	d	e

*D_{cavg} Average diagnostic coverage
MTTF_d Average time to dangerous failure*

PLD CAT. 3 SIL 2 EUCHNER GP1

Locking system which integrates Access' Clo.Sys locks and Euchner GP1 interlock with keyactivator. The implementation of Clo.Sys locks allows for the guided entry of the activator, hence preventing possible cam-sensor damages therefore guaranteeing a PLd safety level even if using a single interlocking device. This is a practical and inexpensive solution which applies to a great number of situations where door retention is not needed. This system can be fitted to all types of hinged doors.



PLD CAT. 3 SIL 2 EUCHNER TP3

This lock system integrates Access Clo.Sys key lock and Euchner TP3 interlocking device with key-activator and mechanic retention, and emergency release device from the inside to prevent trapping. The implementation of Clo.Sys locks allows for the guided entry of the activator, hence preventing possible cam-sensor damages therefore guaranteeing a PLd safety level even if using a single interlocking device. This solution can be applied in those cases where access points need to be fitted with a mechanic interlocking device. This system can be fitted to all types of hinged doors.



Note

In types 3 and 4 matched to a Clo.Sys locking system include an anti-tampering cover and emergency release lever.

Clo.Sys® Locking system

Clo.Sys Locking System has been designed to reach a performance level which responds to the criteria outlined in the ISO 13849 Standard (i.e. Safety related command system parts- Part 1: General designing principles) and can be integrated with safety switches type Euchner TP3 and Pizzato FG60 with antipanic push-handle.

Clo.SyS Locking System has been designed with safety requirements for machine guard locking systems in mind. In case of emergency it can be opened manually from the inside, it can be padlocked to prevent accidental closing with personnel moving within the danger zone. Moreover, it has been assembled with anti-tampering fixing devices.

Clo.Sys Locking System is varnished with high-visibility orange RAL 2004 thermo-hardening powders. An ergonomic handle is supplied with the kit which comes complete with assembly and maintenance instructions.

Reference standards: UNI EN ISO 12100, UNI EN ISO 13849, UNI EN ISO 14119, CEI 62061.

CAT. (old Norm EN 954)	PL (Performance Level EN 13849)	SIL (IEC 61508-7) high/continuous mode of
N. correspondence	a	N. correspondence
B	b	1
1	c	1
2	d	2
3	e	3
4	e	3

Clo.Sys®



Light Curtains

Safety optical barriers are electrosensitive devices with one or more light beams produced by a Transmitter and received by a Receiver which create an immaterial controlled area. The main features are:

- Level of safety: defines the surveillance and safety principles of the device, the safety level depends by machine risk assessment.
- Height of protected area: i.e. the height the barrier controls. If the barrier is positioned horizontally, it will indicate the depth of the protected area.
- Yield: i.e. the maximum existing working distance between transmitter and receiver.
- Response time: i.e. the time the barrier takes to send an alarm once intrusion in the protected area has been detected.
- Resolution: i.e. the minimum dimension an object must have in order to be detected when trespassing the controlled area.

We supply optical barriers amongst the best available on the market in compliance with machine risk assessment and CEI 62061. ISO EN 13855 sets the distance for barrier installation:

Where :

S is the minimum safety distance between the guard and the danger area expressed in mm.

K is the object or object part approaching constant expressed in mm/sec.

K can be:

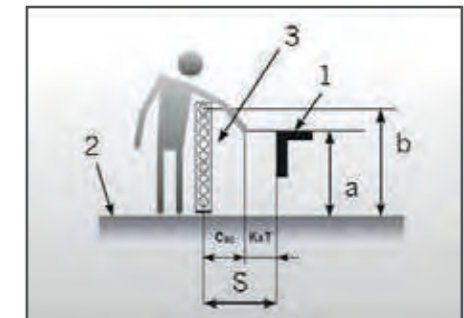
- K= 2000 mm/sec for distances up to 500 mm.
- K= 1600 mm/sec for distances over 500 mm.

T is the time the machine needs to come to a complete stop expressed in seconds:

- T1 barrier response time in seconds.
- T2 response time i.e. time the machine needs to come to a complete stop expressed in seconds.

is the extra distance expressed in mm.

$$S = K \times T + C$$



Photoelectric barriers



ACCESSORIES

Access optional kits cater for all mounting needs and/or integrate the guard fencing systems with machinery and sensors support components.



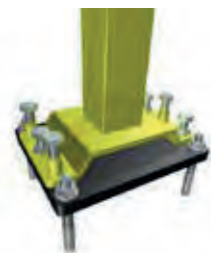
Height cutting Kit
Panel height reshaping kit



Width cutting kit
Panel width reshaping kit



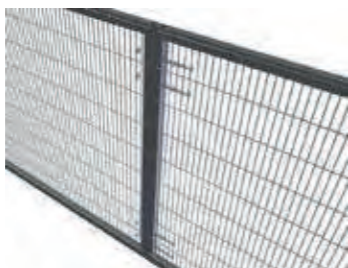
Gap bracket kit
Bracket kit for panel installation at different floor levels



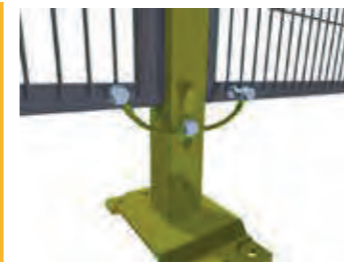
Push/pull plate
Adjustable push and pull plate for standard posts



Universal bracket
Universal Bracket for microswitch and actuator installation



Panel to panel fixing screws kit
Pack of fixing screws for panel to panel connection, available for 20x20 mm and 30x30 mm frames



Grounding device kit
Equipotential protection circuit kit for grounding compliant with IEC 60204



Bracing kit
Bracing kit with set of fixing components



Cable chain kit
Fixing components (brackets and screws)
Cable Chain support edge



Cable tray bracket
Cable tray bracket



Buss bar kit
Rubber buss bar with fixing components



Quick fixing system
Bracket-less fixing system in compliance with UNI EN ISO 14120

Mecapro - Technical Services, Spares and Repairs

On-Site Service & Consultation



Analysis and estimation

Our sales and design team can work with you to determine the type of safety guards that will fit your application, taking into account factors such as how often you need access to the machinery, how much space you have to work with and the budget for the project.



Turnkey service

We offer a turnkey approach for all services needed including experienced personnel, complete tooling, project planning and scheduling your safety projects large or small.



Assembly & Installation Service

For those customers not wishing to assemble and install the guarding systems themselves, we provide this service through our own highly qualified technician or via our network of approved assembly teams. We will complete the mechanical and electrical installation on site as well as provide future service calls.



Field services

Routine maintenance, installation, and startup
Problem analysis, diagnosis, and corrective action
Relocation & installation services



Full Turnkey Service

We provide a full design, build & installation service.

CALL NOW!

One of our service representatives would be more than happy to do a complete analysis and estimation of your machine guarding needs.



1 (800) 463-6668

POLICIES, TERMS AND CONDITION OF SALES OF MONTFORT INTERNATIONAL LTÉE

Terms and conditions of sale : Vendor accepts Purchaser's order on the express condition that Purchaser agrees to and is bound by the terms and conditions set forth below. All orders by Purchaser shall be subject to the following terms and conditions of sale. Such agreement shall be conclusively and irrevocably evidenced by Purchaser accepting delivery of shipment under such order or by Purchaser's payment of the invoice covering such payment. The sale of the Goods described herein (The Goods) is subject to and governed solely by these terms and conditions and no terms or conditions or Purchaser's purchase order , any agreement or any other understanding shall be binding on Vendor or apply in any manner to the sale of such Goods. No modification of these terms and conditions shall be of any force or effect unless signed by an authorized officer of Vendor. No specification, drawing, print or photograph prepared by Purchaser relative to Purchaser's order shall be binding on Vendor for any purpose unless signed by an authorized officer of Vendor.

Choice of residence : The parties agree to elect place of residence in the judicial district of Quebec, Province of Quebec, Canada, and choose this one as the district suited as the hearing of any complaint ensuing from the interpretation, the application, the fulfillment, the coming into force, the validity and the effects of the present contract.

Terms of payment : Unless otherwise specified, prices are quoted in Canadian dollars for Goods being sold from inventory, FOB Vendor's delivery truck at Vendor's warehouse, and FOB manufacturer's plant for domestic Goods being drop-shipped to Purchaser. Interest at the rate of 1.5% per month will be charged on past due accounts (18% per annum). If Purchaser's account is past due, in addition to other rights and remedies. Vendor may suspend shipments, deliveries or performance hereunder or under any other contract with Purchaser until Purchaser's account becomes current.

Delivery and period of execution of services : Shipping dates are approximate only and Vendor assumes no responsibility for delays.

Title and risk of loss : All right, title and interest in and to the Goods shall remain with Vendor until such Goods have been paid for in full. However, such Goods shall be entirely at Purchaser's risk from the time placed on a common carrier and the loss, damage, deterioration or destruction of the Goods thereafter shall not release purchaser from its obligation hereunder. In the event of any default to make payment by the Purchaser, Vendor shall have the right to take possession of any Goods already delivered and to remove same without notice and without legal proceeding, in which case all payments theretofore made shall be credited to the Purchaser's account after deduction of a reasonable rental fee and the costs of repossession, if any, including reasonable legal fees. Purchaser hereby agrees to defend, indemnify, and save harmless Vendor from any and all loss arising out of any or all claims, suits and demands by reason of, but not limited to, the retention of title to the Goods by Vendor while same are at the Purchaser's risk.

Claims : All claims for missing items or inaccuracies must be made within two (2) days of the date of receipt of Goods.

Technical data : All drawings, descriptive matter, weights, dimensions and performance data submitted with or made a part of Vendor's Order Acknowledgement are based upon information furnished by the Purchaser in accordance with its requirements and Vendor assumes no responsibility for the accuracy of such information.

Force majeure : Vendor / Service provider cannot be considered faulty by virtue of the present contract if the execution of its obligations, in all or in part, is delayed or prevented as a result of a situation of force majeure. For all purposes hereof, force majeure includes any act of God, war, mobilization, governmental regulation, strike, lockout, drought, flood, total or partial fire, obstruction of navigation, loss, damage or detention in transit, defective materials or delays by

shippers, or other contingences or causes beyond Vendor's control which might prevent the manufacture, shipment or delivery of Goods covered hereby. Performance of Vendor's obligations may be suspended pending force majeure, without Vendor being responsible to Purchaser for any damages or losses resulting from such suspension.

Limited warranty for products and services : The Vendor /Service provider shall ensure that Purchaser benefits from existing manufacturers, warranties and in no event shall Vendor's warranty exceed the warranty given by manufacturers, of the Goods. The sole obligation of Vendor under such warranty shall be to replace or repair as deemed appropriate by manufacturer Any product susceptible to be return and\or claim of warranty is subject to an inspection and an evaluation from our department of quality control which will confirm or will counter that the aforementioned product was used in a context of normal use. Any product having sudden a modification, an use, an installation, and inappropriate manipulation are excluded. The above is the sole and exclusive warranty, express or implied, provided by Vendor and is in lieu of all other warranties, of any nature whatsoever, contractual, legal, statutory or other, and whether for merchantability, quality, fitness or otherwise. The liability of Vendor will not under any circumstances exceed the purchase price of the Goods furnished. Is excluded from the warranty; Travel and living expenses for the technicians (Starting point: Québec City, QC, G1M 3K8).

Limitation of responsibility and Guaranteed limited for the service offer : On no account the value of the guarantee can exceed the value of the services provided to the Purchaser and paid by this one. The Purchaser gives up expressly any complaint on guarantee beyond this limit. The Vendor/Service provider cannot be held responsible toward the Purchaser of any fault and any damage, direct or indirect, being able to ensue from it, and the Purchaser holds the quits and unhurt Vendor/Service provider of any complaint, including any complaint on guarantee, in the one or other one of the following cases: modifications brought to the contents by someone other than the Vendor/Service provider or his representative; illegal or non-authorized intervention of any third party in the equipments of the Purchaser. Except when otherwise planned in the present contract, on no account the Vendor/Service provider (including, if necessary, his subsidiaries and his parent company as well as his shareholders, managers, executives, employees, co-workers and subcontractors) cannot be held responsible toward the Purchaser or a the third parties of any indirect, incidental, special, punitive or exemplary damage, includes in a not restrictive way any loss of profit or the other economic loss (ensuing from a contractual fault, from a liable to penalty fault or from negligence) even if the Vendor/Service provider was warned of the possibility that such a damage occur. In no account the value of the guarantee can exceed the value of the services provided to the Purchaser and paid by this one. The Purchaser gives up expressly any complaint on guarantee beyond this limit.


a c c e s s

Access s.r.l.

PRISMONT

A DIVISION OF **MONTFORT-INTERNATIONAL**



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